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D350-567-113
Job Sheet 175691



Part No: D350-567-113

Job Qty: 3 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 5/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/1/18	5/1/18	0.00	0.00	Start Up Stores/Pkg-2		APR 18 2018
110	Packaging	3 pcs	5/1/18	5/1/18	0.00	0.00	Packaging1-3		APR 26 2018
120	QC	3 pcs	5/1/18	5/1/18	0.00	0.00	QC4		58
125	DC	3 pcs	5/1/18	5/1/18	0.00	0.00	DC		9-89
130	Packaging	3 pcs	5/1/18	5/1/18	0.00	0.00	Packaging3-1		DAS 58
140	QC21-FG	3 Ea	5/1/18	5/1/18	0.00	0.00	QC21		9-89

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 125 - Photocopy bluefile & type labels per PPPD350-567-113 CHG003

130 - Identify and pack for shipping as per PPPD350-567-113 Location:FG032

DAS
21
9-89

APR 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	36 Ea (12 ea)	90-Start up Operation	FM137587-411 5024833
2600-6	Camlock Stud	36 Ea (12 ea)	90-Start up Operation	FM137587-411 5024833
2600-LW	Washer, Camlock Retaining	36 Ea (12 ea)	90-Start up Operation	5024833
AN526C832R9	Screw	63 Ea (21 ea)	90-Start up Operation	5024833
D3290-041	Replacement Exterior Window For -111	3 Ea (1 ea)	90-Start up Operation	5024833
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	54 sf (18 ea)	90-Start up Operation	5024833
MS20426AD3-5	Rivet	72 Ea (24 ea)	90-Start up Operation	5024833
MS21042L08	Nut	63 Ea (21 ea)	90-Start up Operation	5024833
NAS1149DN832J	Washer	126 Ea (42 ea)	90-Start up Operation	5024833

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	36	107	0
	2600-6	36	154	0
	2600-LW	36	186	0
	AN526C832R9	63	284	0
	D3290-041	3	0	0
	FG-778150-550-ROL	54	417	0
	MS20426AD3-5	72	8,346	0
	MS21042L08	63	2,691	0
	NAS1149DN832J	126	2,272	0

Part Specifications

Specifications could not be found.

25.7 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 YD ²	2 YD ²	2 YD ²			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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